



## BOSTIK 1222 ADHESIVE

### DESCRIPTION :

Bostik 1222 is a general purpose contact adhesive formulated to give high bond strength and high heat resistance.

It is recommended for the bonding of plastic laminates and is an excellent choice for the adhering of roofing butyl membrane. In the Flooring industry it can be used for the bonding of carpet, sheet vinyls, and vinyl skirting and stair nosings.

### PREPARATION

Ensure the surface is even, clean, dry and free from oil, dust or flaking paint. A very porous or highly absorbent surface (eg. concrete or wood) should be primed first with Giltgrip 1000 SB FLOORING PRIMER.

Ensure concrete subfloors are free from hydrostatic pressure, and test moisture content prior to priming or laying floor covering.

Refer to AS/NZS 2455.1.1995 Part 1 and AS 1884-1985 for installation practice and maintenance.

### Hot Press Tiles

Please read in conjunction with “**Guidelines for the use of Bostik Flooring Adhesives when bonding PVC & Hot Press Tiles – Issued February 2004 or later**”. Confirm with your tile supplier that the Hot Press Tile that you have selected has a vinyl backing layer and is suitable for bonding with a neoprene, solvent based adhesive system.

**Note:** Windows which allow access of direct sunlight should be masked off using masking tape and paper during installation.

It is also available in a sprayable version called 1222S in blue or natural which can be used in conventional or airless spray equipment.

### PROPERTIES :

Water resistance:	Good
Oil Resistance:	Moderate
Temperature Range:	Satisfactory to 150°C ( <b>Used on PVC - 40°C</b> )
Working time:	5 - 20 minutes
Thinners:	Bostik No 2 or No 4 Solvent
Cleaner:	Bostik No 3 or No 1 (Vinyl)
Flash Point:	-22°C Highly flammable
Coverage:	4-9 sq.metres per litre on one surface depending on the absorbency of the surface and method of application, typically brush or roller.
Spray:	4 - 6.5 sq. metres per litre.

Every Flooring Installation Deserves the “**GILT EDGE**” Finish

## APPLICATION:

\*\*\*\*\* *Mix thoroughly before use* \*\*\*\*\*

1. The surfaces to be bonded must be clean, dry and free from dust oil or grease.
2. The adhesive is applied to both surfaces and allowed to dry until touch dry. (Or 15 minutes).
3. The two surfaces are brought together using as much pressure as possible for an instant bond to be obtained.

## NOTE:

Due to the variable nature of PVC it is wise to carry out a small test strip before using 1222. Some vinyl materials may be sensitive to staining by the yellow/brown colour of the adhesive and thorough testing by the user must be carried out. Any adhesive on the face of PVC should be cleaned immediately using Bostik No. 1 solvent.

## PACKAGING:

4 litre, 20 litre, 210 litre.

## STORAGE :

Store in cool, dry conditions out of direct sunlight below 25°C and away from naked flame or sources of heat.

## SHELF LIFE :

12 months if stored in cool, dry conditions in original, unopened containers.

## TRANSPORT:

Proper Shipping Name:           ADHESIVES  
Hazard Class:                    3  
UN Number:                     1133  
Hazchem Code:                 3[Y]E  
Packaging Group:               11

## VERSION:

Version 1                        24 June 1993  
Version 2                        30 November 1997  
Version 3                        04 March 2004

## IMPORTANT NOTICE:

The above recommendations are intended for the assistance of users and are of a general nature. They are based on our experience and judgement but because the conditions under which, and the materials with which our products are used, are beyond our control our recommendations must not be regarded as amounting to legal warranty or as involving any liability on us.

Every Flooring Installation Deserves the **"GILT EDGE"** Finish

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