



Giltgrip DIRECT & DOUBLE CARPET ADHESIVE

DIRECT and DOUBLE STICK CARPET ADHESIVE

Issue 2 (08.11.04)

- Low Odour / Water Based
- High Initial Grab
- High Early Bond Strength

DESCRIPTION

Giltgrip DIRECT & DOUBLE CARPET ADHESIVE is a water based trowelable adhesive for Direct Stick bonding of carpet. It displays high initial grab and good early bond strength..

PURPOSE FOR USE

Giltgrip DIRECT & DOUBLE CARPET ADHESIVE bonds jute, latex, Action Back, woven, foam back and needle punch carpet to concrete and wooden subfloors.

LIMITATIONS

Because of the wide range of surfaces and floorings, a test of any new combination should be conducted before using.

Not recommended for:

- Oily timber
- Oil tempered particle board
- External use.

PREPARATION

Ensure the surface is even, clean, dry and free from oil, dust or flaking paint. A very porous or highly absorbent surface (eg. concrete or wood) should be primed first with Giltgrip WB Flooring Primer.

Ensure concrete subfloors are free from hydrostatic pressure, and test moisture content prior to priming or laying floor covering.

APPLICATION & COVERAGE RATE

Do not apply adhesive if temperature is below 10 C. Spread Giltgrip DIRECT & DOUBLE CARPET ADHESIVE evenly with a V notch trowel.

Smooth backed Carpets:

Trowel 2.4 mm V notch (coverage approx 3m²/L).

Ideal Open time: 10 minutes at 20°C

Coarse backed carpets:

Trowel: 3.2 mm V-notch (coverage approx. 2 m²/L)

Ideal Open time: 20 minutes at 20°C.

Note 1: For non-absorbent subfloors the open time may be extended to allow a more aggressive instant bond to be made.

For a more aggressive instant bond the open time should be extended to when the adhesive has tacked up. This can be assessed by lightly pressing your finger onto the surface of the adhesive then pulling away - tack up is observed when the adhesive appears stringy / leggy.

Ensure adhesive transfer occurs into the carpet backing.

Note 2: Open time is influenced by substrate porosity and atmospheric conditions (i.e. Temperature, humidity, and air movement).

Roll the installation using a 25 - 35 kg roller in both directions immediately after laying. Then re-roll after 20 minutes.

Avoid heavy traffic for 24 hours after installation.

Refer to AS 1844-1985 for laying and maintenance practice

TYPICAL TECHNICAL DATA

Base:	Latex
Colour:	Off white
Viscosity:	Thick paste
Solids:	59 %

PACKAGING

Available in 20L pails

CLEAN UP

Tools should be washed with water whilst adhesive is still wet.

SAFETY PRECAUTIONS

Giltgrip DIRECT & DOUBLE CARPET ADHESIVE is not dangerous to health or flammable. A Material Safety Data Sheet is available on request.

STORAGE & SHELF LIFE

Do not allow to freeze, store out of direct sunlight, keep in original containers tightly closed when not in use.

Shelf life: minimum 12 months from date of manufacture if stored under cover between 5°C and 30°C.

Bostik New Zealand Technical Services are available to pre-test any samples of substrate where the specifier / applicator may believe doubts on application suitability exists.

The tests will aid in determining the proper surface preparation method. Following this procedure will remove many of the unknown variables that affect field success. Please contact Gilt Edge Industries for further details.

WARRANTY

Your purchase of this product is subject to Bostik New Zealand New Zealand's standard terms and conditions of sale. The representation and recommendations regarding the products are based on tests which we believe to be reliable. However, no guarantee of their accuracy can be made because of the great range of field conditions and variations encountered in raw materials, manufacturing equipment and methods. Thus, the products are sold with a limited warranty only, and on the condition that purchasers will make their own tests to determine the suitability of the product for their particular purposes. Under no circumstances will Bostik be liable to anyone except for replacement of the products or refund of the purchase price. All other warranties whether express or implied, including without limitation, any warranty of merchantability of fitness of purpose are expressly disclaimed unless prohibited by law or given in writing by Bostik for a specific project.

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