



GILT EDGE  
INDUSTRIES LIMITED

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## POLYMER 1000 CORK/CARPET ADHESIVE

### DESCRIPTION:

Polymer 1000 Cork/Carpet Adhesive is a water-based natural rubber latex adhesive. It is protected against bio-degradation, withstands normal wet cleaning practices and is suitable for use over underfloor heating installations.

### FOR BONDING:

Cork tiles, secondary backed carpet and reinforced vinyl tiles.

### TO:

Sound, smooth dry subfloors of concrete, conventional sand/cement screeds or underlayment; plywood; hardboard or cement sheet underlays.

Other Surfaces, such as asphalt, granolithic, terrazzo, quarry tiles and concrete surfaces treated with waterproof membranes or some curing agents should be skimmed with a minimum of 3mm of a proprietary cementitious underlayment according to manufacturer's recommendations.

### COVERAGE:

Approximately 3-4 square metres per litre depending upon the condition and absorbency of the substrate and the type of applicator used. Less for marmoleum.

### STANDARDS:

When installing cork tiles note Australian Standard 1884-1985 - "Resilient Sheet & Tiles - Laying and Maintenance Practices."

### PREPARATION:

All phases of the installation should comply with the above Australian Standard. Thorough subfloor preparation is essential to the successful installation of all floor and wall coverings. The surface must be clean, structurally sound, dry and free from all contaminants which will inhibit good adhesion - this includes previously used adhesives and floorcoverings, polishes, paint, and laitence. Deep indentations and uneven concrete subfloors should be treated with the appropriate cementitious screed in accordance with manufacturers instructions. For porous concrete substrates apply **Polymer 6000 primer** prior to application of adhesive.

### TECHNICAL DATA:

Appearance:	White paste
Solids:	44%
Base Polymer:	Natural Rubber
Carrier:	Water
Flammability:	Non- flammable
Viscosity:	50,000 cps
Toxicity:	Non toxic
S.G.:	1.02.

### APPLICATION:

#### Cork:

Adhesive should be spread evenly with a V notched trowel spreader with notches 1.33mm deep x 1.4mm wide x 0.4mm spacings. Apply over an area that can be covered within the open time of the adhesive. This will vary according to the temperature and humidity prevailing. The tiles should be placed into wet adhesive film which will allow transfer to the backing and the trowel marks to flatten when rolled. Do not allow the adhesive to skin over.

( Contact GEIL for carpet instructions)

### CLEAN UP:

Any adhesive on the surface of the carpet should be removed with a well dampened cloth.

### SHELF LIFE:

12 months in unopened containers stored under appropriate conditions.

### SAFETY & HANDLING:

A *Material Safety Data Sheet* is available on request.

### STORAGE:

Recommended to be at temperatures between 5 and 35 degrees Celsius. Keep in well ventilated areas away from sources of heat.

### CONTAINER SIZES:

20, 4 and 1 litre.

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**Manufactured for Gilt Edge Industries Ltd by  
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