



# 6355 CROSS-LINKING PVA

## PRODUCT DESCRIPTION

**Roberts 6355** is a high solids, one part crosslinking PVA which meets the D3/BS EN204 specification.

It is designed to bond a wide range of timbers, MDF, particle board and ply, developing excellent water resistance and bond strength within 24 hours. Full cure within 5-7 days.

**Roberts 6355** is an ideal product for bonding tongue and groove solid timber and laminated flooring substrates giving tough, flexible permanent bonding..

## SURFACE PREPARATION

Surfaces to be bonded should be clean, dry and free from dust and oil. Edges should be squarely machined to insure maximum contact.

## APPLICATION:

**Roberts 6355** may be applied by squeeze bottle, brush or roller. Bonds should be assembled within a few minutes and then tightly clamped or pressed until the adhesive has set. Wipe off adhesive squeezed out immediately after assembly with a dry or slightly damp cloth.

Assemblies are best left overnight before moving or transportation. Maximum bond strength is achieved within 48 hours.

Allow floors 24 hours for the adhesive to cure prior to using.

**Roberts 6355** should be used as supplied.

## TECHNICAL DATA

<b>Appearance:</b>	White Liquid
<b>Dry Film:</b>	Tough, flexible clear film
<b>Base:</b>	Synthetic Emulsion
<b>Solids:</b>	Approx. 50-52%
<b>Viscosity:</b>	Medium Cream
<b>Clean Up:</b>	Warm soapy water
<b>Shelf Life:</b>	Up to 1 year in sealed container at 20°C
<b>Packaging:</b>	5, 20, 200 litre

## SAFETY DIRECTIONS

### *Storage*

For optimum shelf life store in tightly closed, original containers out of direct sunlight between 15 and 25°C. Do not freeze.

### *Disposal*

Please dispose of empty containers and residue in accordance with your local waste management regulations.

### *First Aid*

In use, please ensure that Occupational Health and Safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see a doctor.

Skin: Wash off with warm water and soap.

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Disclaimer: Information given on this data sheet, is to the best available knowledge of the manufacturer, true and correct. However owing to the diverse nature of applications, conditions, and materials used, no guarantee either expressed or implied, can be given. Enquiries should be directed to RLA Polymers Pty Ltd as below.

*Material Safety Data Sheet available upon request*