



ROBERTS 80 DOUBLE AND DIRECT ADHESIVE

PRODUCT DESCRIPTION

Roberts 80 Low Odour Carpet Adhesive is a high solids latex based formulation for adhering jute, latex, Action Bac™ backed carpets and woven/axminster carpets in both Direct stick and Double-Bond installations. Roberts 80 can also be used to adhere sanded back rubber tiles (e.g. Pirelli tiles) in an indoor situation.

SURFACE PREPARATION:

To be in accordance with the Australian Standard 2455.1.1995 "Textile floor covering - installation practice".

All surfaces to be bonded shall be dry, smooth, sound and clean. Subfloors must also be free of wax, grease & hydrostatic pressure.

The minimum subfloor temperature before commencing surface preparation and adhesive application is 10 degrees C. It is recommended that all wooden or concrete subfloor surfaces be primed with **Polymer 6000** prior to the application of adhesive. For other subfloor surfaces, please contact your local Roberts distributor.

All concrete substrate floors should be tested for moisture content, according to the above Australian Standard, prior to undertaking surface priming or installation of floor covering.

APPLICATION:

Roberts 80 Low Odour Carpet Adhesive is to be applied using the following types of notched trowel:

2.0 - 2.5mm "V" notched for laminated foam underlays & smooth backed carpets - Coverage up to 3/4m²/litre.

2.5 - 3.0mm "V" notched for textured backed carpets - Coverage up to 3.5m²/litre.

1.5 - 2.0mm "V" notched for installation of rubber tiles - Coverage 3.0 - 4.0 m²/litre.

Spread adhesive using recommended notched trowel. Allow some tack to develop before the floor covering is lowered. (Atmospheric conditions will determine the tack up time, but do not allow the product to completely skin over.)

Check to ensure that complete transfer of adhesive to the carpet/underlay has occurred. Roll finished installation with a 25-35 kg roller. Complete the installation according to floor covering manufacturer's instructions. Do not allow heavy traffic for 24 hours. All seams must be sealed using **Roberts 52 Water Based Carpet Seam Adhesive**.

CLEAN UP:

Clean tools immediately after use with warm soapy water. Dried adhesive may be softened and lifted with **Roberts 550 Latex/Acrylic Adhesive Remover**. **Roberts 550** is not recommended for removing adhesive from vinyl, carpet or painted surfaces.

TECHNICAL DATA

Appearance: Off White

Base: Synthetic Latex

Solids: Approx. 63%

Viscosity: Trowellable Mastic

Shelf Life: Up to 1 year in sealed container at 20°C

Freezability: Avoid freezing

Packaging: 20 litres

Tack-Up: 15-20 minutes depending on temperature of slab and ventilation

Material Safety Data Sheet available upon request

Disclaimer: Information given on this data sheet is to the best available knowledge of the manufacturer, true and correct. However owing to the diverse nature of applications, conditions, and materials used, no guarantee either expressed or implied, can be given. Enquiries should be directed to RLA Polymers Pty Ltd..

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